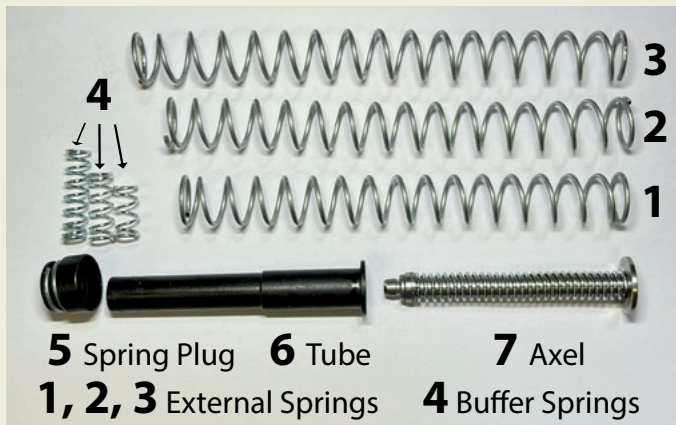
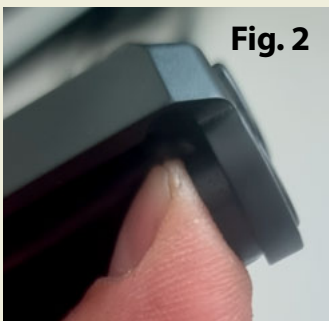


INSTALLATION INSTRUCTIONS FOR THE DPM ADJUSTABLE VERSION WITH SELF LOCK SPRING PLUG

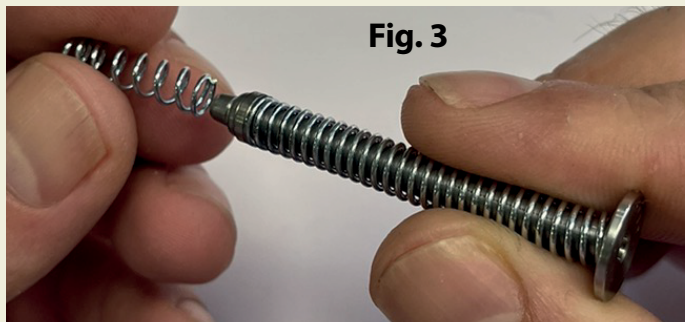


1. Remove the Factory Guide Rod and place self lock spring plug to the slide hole (Fig. 1, 2)



2. Insure that the plug is placed correctly. Fig. 2

3. Choose one of the buffer springs (4) and secure (clip) to the axel head. Fig. 3



4. Insert the axel with the buffer spring inside of the tube and press to engage the correct position Fig. 4 & 5



5. Choose one of the external springs and insert the recoil rod to the spring plug, place the back end of the recoil rod on the correct position of the barrel. Figure 6, 7, 8.



Fig. 6



Fig. 7



Fig. 8

6. Assemble the pistol and rack the slide a few times to check for any unseen interferences and to ensure that the DPM Recoil System operates unrestricted.

RECOIL SYSTEM POWER COMBINATION

Further feel free to try any possible combination of external and buffer springs.

SLIDE ON THE BATTERY EXTERNAL SPRINGS FORCES

External spring 1	3,7kgs/8lbs
External spring 2	4kgs/9lbs
External spring 3	4,4kgs/10lbs

SLIDE FULL OPEN POSITION BUFFER SPRING FORCES

Short	8kgs/17lbs
Medium	9kgs/20lbs
Long	10kgs/22lbs

Suggestion: For low power (very soft ammunitions) and compensator modifications it is not essential to use any of the buffer springs (number 4). In that case the system offers in full open position **5,5kg / 12lbs.**

To remove the self lock spring plug use the tube and push the plug to unlock from the slide hole (Fig. 9, 10).



For any Questions about the Installation or Operating instructions:
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