DPM RECOIL SYSTEM 1911 | 2011 BULL BARREL COMPONENTS LIST



The Rings are numbered by size:

R-1 = Soft R-2 = Middle R-3 = Hard

Springs: S-1 Short/Soft, S-2 Middle, S-3 Long/Strong Force

ATTENTION: Use only the included Spring Plug. Insert Only ONE Ring in the Spring Plug according to FIG. 1 direction before the installation of the DPM Recoil Rod.



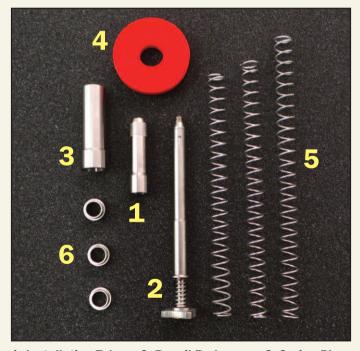
FIG. 1

DPM - 1911 2011				COMBINATIONS FORCE TABLE					
BULL BARREL				Slide - Battery			Slide - Full Open		
A/A	RING	<u>+</u> >	SPRING	(kgf) Kilogram Force	(N) Newtons	(lbs) Pound Force	(kgf) Kilogram Force	(N) Newtons	(lbs) Pound Force
1	R-1 ($\langle \pm \rangle$	S-1	2.250	22.00	4.96	6.500	63.70	14.30
2	R-1 (+ >	S-2	2.500	24.50	5.51	6.500	63.70	14.30
3	R-1 (_	S-3	2.900	28.40	6.39	6.500	63.70	14.30
4	R-2 \(\)	+	S-1	2.400	23.50	5.29	8.500	83.30	18.70
5	R-2 (+	S-2	2.650	25.90	5.84	8.500	83.30	18.70
6	R-2 (+	S-3	2.950	28.90	6.50	8.500	83.30	18.70
7	R-3	+	S-1	2.500	24.50	5.51	9.500	93.10	20.90
8	R-3	+	S-2	2.750	26.90	6.06	9.500	93.10	20.90
9	R-3 (+>	S-3	3.000	29.40	6.61	9.500	93.10	20.90

INSTRUCTIONS 1911 | 2011 BULL BARELL

WARNINGS: Before proceeding with installation make sure the pistol is unloaded and follow the operating and safety instructions provided by the pistol manufacturer. Remove the Factory Guide Rod according to the pistol manufacturers instructions. ALWAYS wear eye protection during installation or removal of this item. Use caution during installation and removal as recoil system is under extreme pressure and may spring out violently if handled incorrectly.

DPM RECOIL SYSTEM 2011 Components List



- **1.** Installation Tube
- 2. Recoil Rod
- 3. Spring Plug
- 4. Compressive Disc 5. External Springs
- 6. Rings

Installation Instructions

- 1. Place One External Spring on the Recoil Rod. FIG. 1
- 2. Place the Compressive Disc (Part 4) on the Spring Plug from your pistol (Not Included). FIG. 2
- 3. Insert ONE Ring (Part 6) in the Spring Plug. FIG. 3
- 4. Insert the Recoil Rod in the Spring Plug. FIG. 4



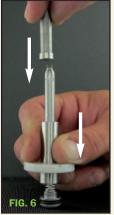


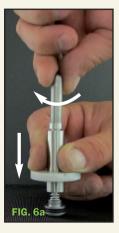




- Compress the Spring Plug by the Compressive Disc by pushing down. FIG. 5
- 6. Insert the Installation Tube (Part 1) FIG. 6 and screw the Installation Tube on the Recoil Rod to temporarily hold the Spring Plug in place. FIG. 6a









7. Remove the Compressive Disc and the Recoil Rod is now ready for installation. FIG. 7



8. Insert the Recoil Rod in the Pistol Slide. FIG. 8

 Using your thumb, push the DPM Rod forward to compress the Recoil System and Unscrew the Installation Tube while continuing to hold the rod compressed. FIG. 9



10. Remove the Installation Tube and slowly and carefully release the rod allowing it to slide back and lock onto the barrel. FIG. 10



Assemble the Slide on the Frame and function (open and close) the slide several times by hand to Ensure that the DPM Recoil Reduction System operates unrestricted.

11. To Remove the Recoil System, Using your thumb, push the DPM rod forward to compress the recoil System and Screw on the Installation Tube, FIG. 11



12. Follow steps 6 to 1 in reverse order to complete disassembly.



Attention: Insert the Ring like the example above

DPM Systems Technologies, its affiliates, distributors or resellers are not responsible for damage or injuries sustained during the improper or proper use of this product.

For any questions about the installation or operating instructions: service@dpmsystems.com

Video Instructions: www.dpmsystems.com/2011