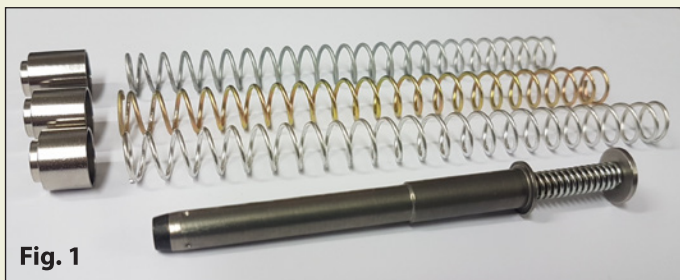


# **INSTALLATION INSTRUCTIONS**

## **DPM RECOIL SYSTEM**

### **SIG SAUER P320 & 320 X5 FULL SIZE**

The DPM Recoil Reduction System includes three different in length Spring Plugs (which are responsible for the total force of the buffering effect, full slide open position) and three different in length External Springs witch are responsible for the slide locking and unlocking function (slide on the battery position). (Fig 1 & 2)



1. Make sure the firearm is unloaded and disassemble the pistol. Choose one External Spring and slide on the Recoil Rod. Insert the other side of the Spring in the Spring Plug of your choice. (Fig 3)



2. Insert the assembly to the pistol slide and finally push the Recoil Rod forward and seat it in the correct position on the pistol's barrel. (Fig 4 & 5) Before loading the magazine, rack the slide several times to ensure that the DPM Recoil System functions unrestricted.

Fig. 4



Fig. 5



**Table of Forces**

Feel free to try all possible combinations Spring & Spring Plug for the finally tune of the pistol function.

Spring Power (slide on the battery)		
S1	Short	3.7kg / 8.1lbs
S2	Medium	4.0kg / 8.8lbs
S3	Long	4.3kg / 9.4lbs
Spacer Power (slide full open position)		
SP1	Short	10.7kg / 23.5lbs
SP2	Medium	12.2kg / 26.8lbs
SP3	Long	14.0kg / 30.8lbs

For any questions about the installation or operating instructions:  
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